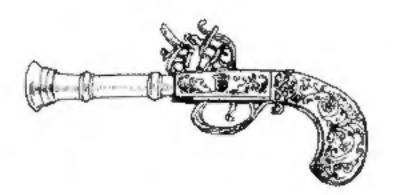






There! I did it! Enjoy volume 87!!

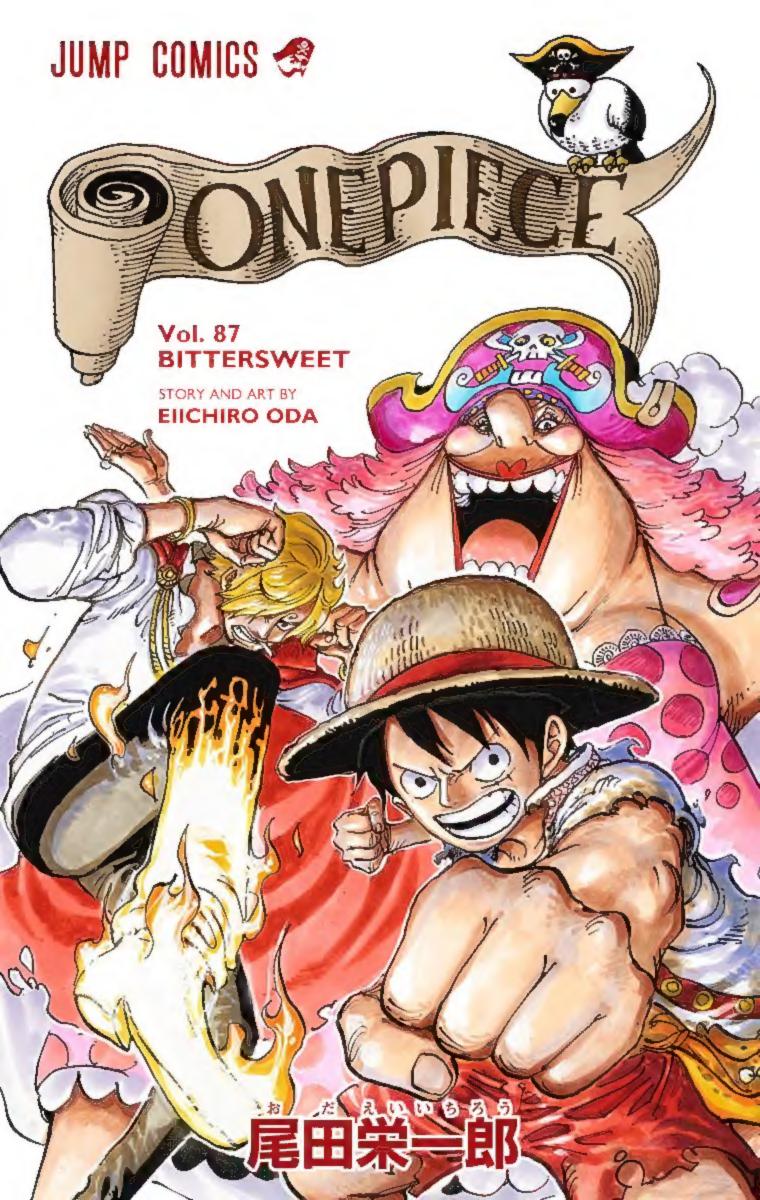
-Eiichiro Oda, 2018





iichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga **Wanted!** won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure **One Piece**, which debuted in **Weekly Shonen Jump** in 1997, quickly became one of the most popular manga in Japan.







The story of ONE PIECE 1>87

Character · 登場人物 ·



The story of ONE PIECE 1»87

Character · 登場人物 ·



Story . 5570.

After two years of hard training, the Straw Hat pirates are back together, first at the Sabaody Archipelago and then through Fish-Man Island to their next stage: The New World!!

After defeating Doflamingo, Luffy and Crew's next goal is to topple Kaido, an Emperor of the Sea. But a wrench is thrown into the works when Sanji leaves the crew because he's part of a political marriage to Big Mom's daughter.

As a mere cog of secret plots from both Big Mom and his own family. Sanji is trapped in a bad situation with no apparent way out. When Luffy comes to get him back, Sanji clashes with his former captain, unable to speak his true feelings. Eventually, he breaks down and admits that he wants to return to the *Sunny*. But in order to do that, he needs to prevent Big Mom's true goal—the slaughter of his family! Jinbe's suggestion to tackle this tremendous challenge is to join forces with Bege, but the plan fails spectacularly! Bege then turns into a castle to protect them for a time, but on the outside, the crew is surrounded by deadly foes...

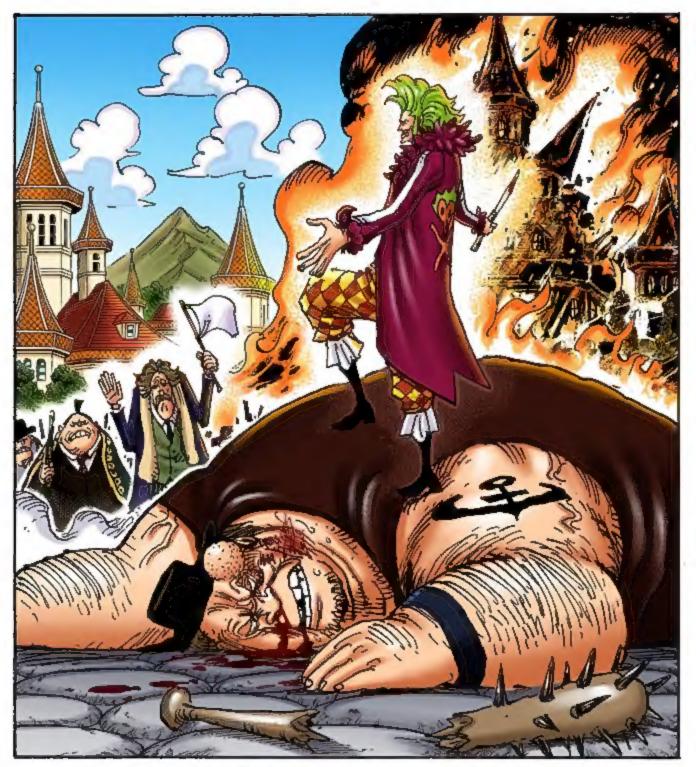
ONE PIECE vol.87 BITTERSWEET

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Chapter 870: PARTING



THE SAGA OF THE SELF-PROCLAIMED STRAW HAT FLEET VOL. 7, BARTOLOMEO: "I FIND AND CRUSH THE BADDEST GUY IN PORT"

















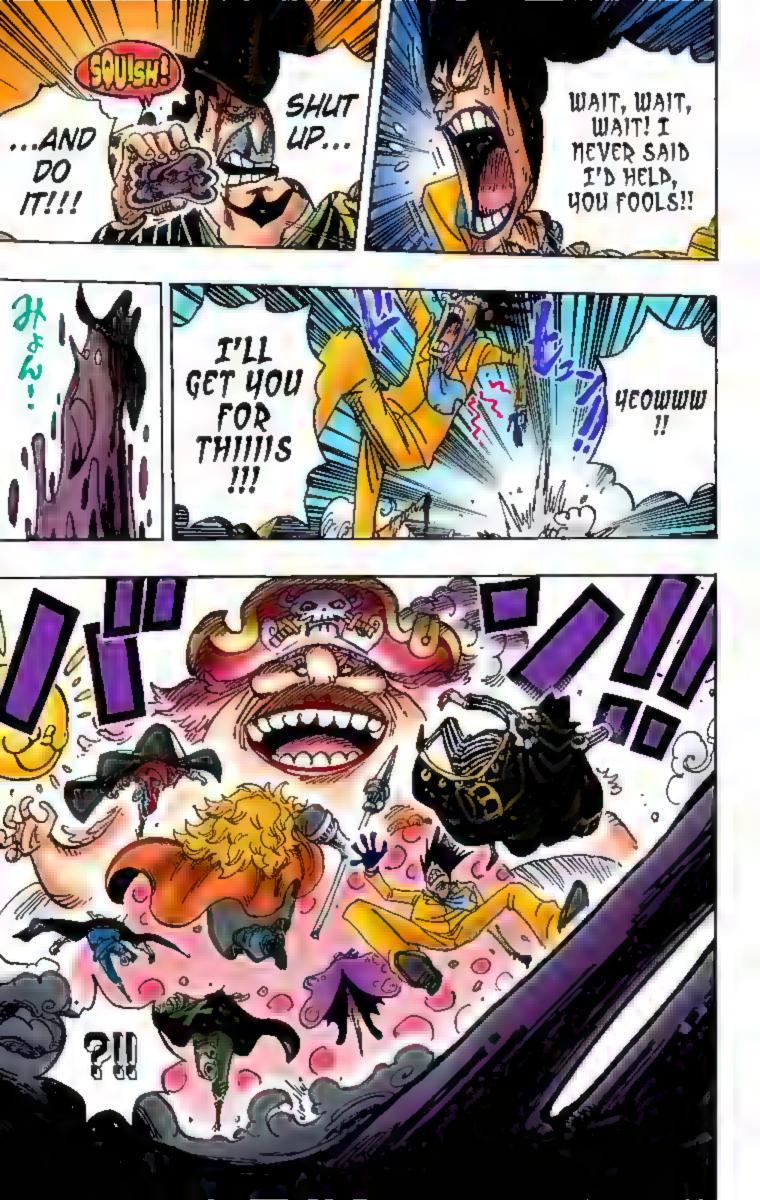










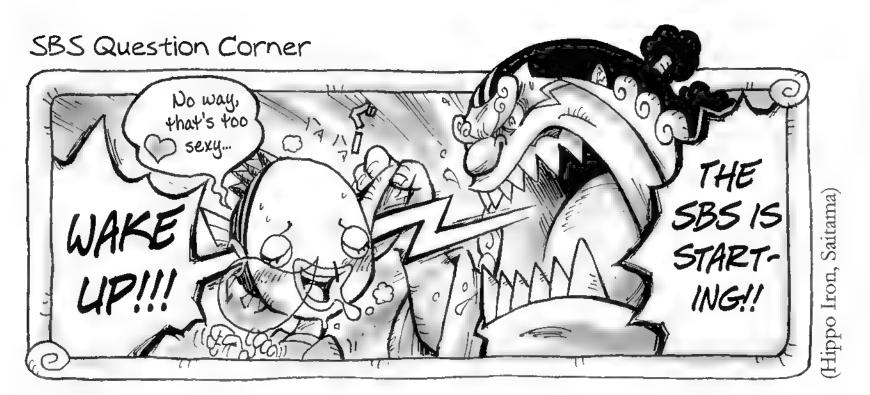




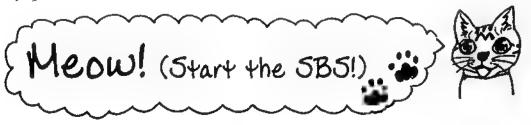








Q: I've always been an animal lover, so I was super excited when the minks showed up! As a sign of my gratitude, I have a message from my pet cat...





--Y, born in the year of the arabesque-patterned rabbit

- A: I can't believe this!! Even a cat is starting this segment before me!!
- Q: Hi there, Odacchi!!! Bege's kid sure looks a lot like him, and he's even got what looks like stubble above his lip. Is that baby already shaving? And what does this mean for his, uh...body hair? If he's got, um...you know...then does Chiffon get really grossed out when she changes his diapers?



--Portgaz D. Ayana

A: First of all, Chiffon is not going to have any problem with it. She's his mother! Now, as for Pez's little triangle under his nose... Well, the most natural answer is probably...a tortilla chip? It certainly looks like a mustache. As for your question, the answer is...drum roll please! Drrrr-he's-rrrr-got-rrrr-facial-rrrr-and-rrrrr-publichairrrrrrr...

I'm not telling you the answer!!

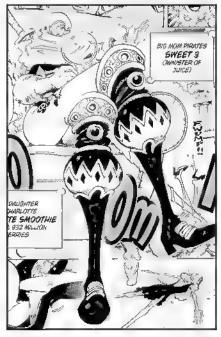
Q: Can I lick Smoothie's legs? That's what Chamoro Shimizu asked me to say.

--Match and Takeshi

- A: That sick Bastard!!
- **Q**: Draw more fanservice!! *Growr!!* That's what Chamoro Shimizu asked me to say.

--Match and Takeshi

A: That sick Bastard!!





Chapter 871: YOU CAN DO IT, CAESAR!!



THE SAGA OF THE SELF-PROCLAIMED STRAW HAT FLEET VOL. 8, BARTOLOMEO: "PASSING OFF STRAW HAT CREW STICKERS AND MISTER LUFFY PINS TO THE HOOLIGANS ON THE CHEAP"



















































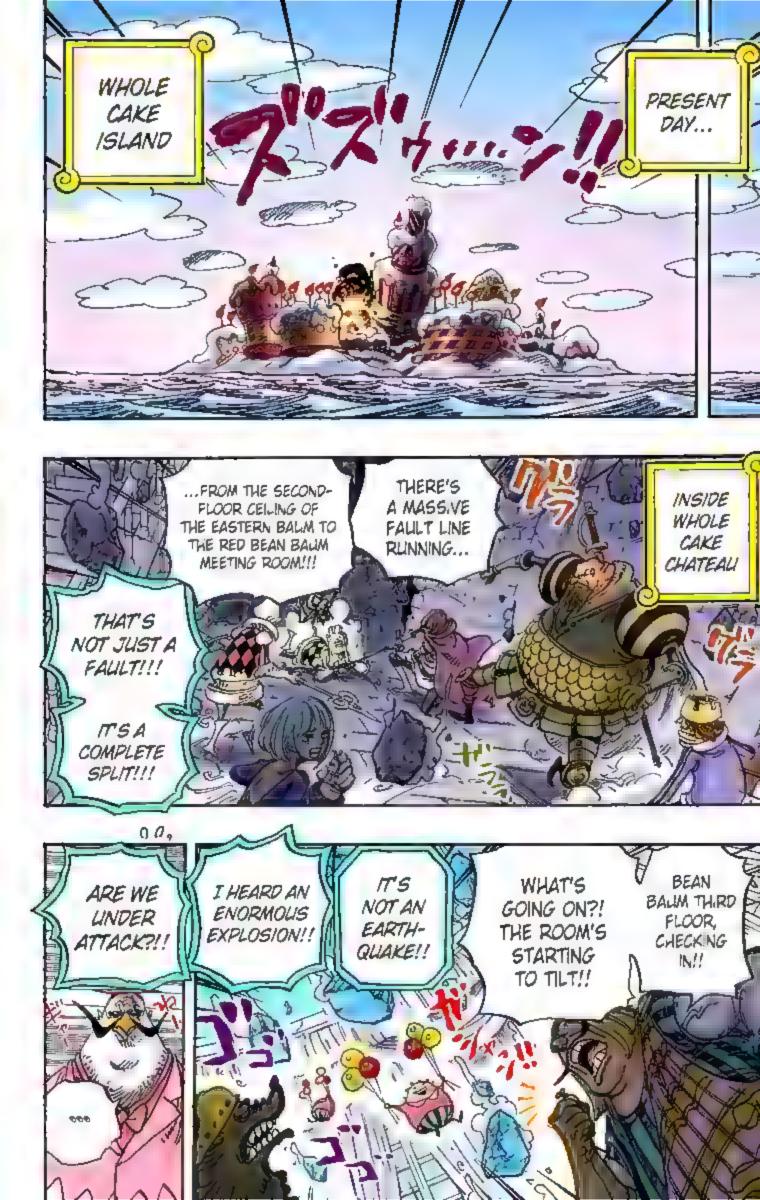


Chapter 872: THICK AND FLUFFY





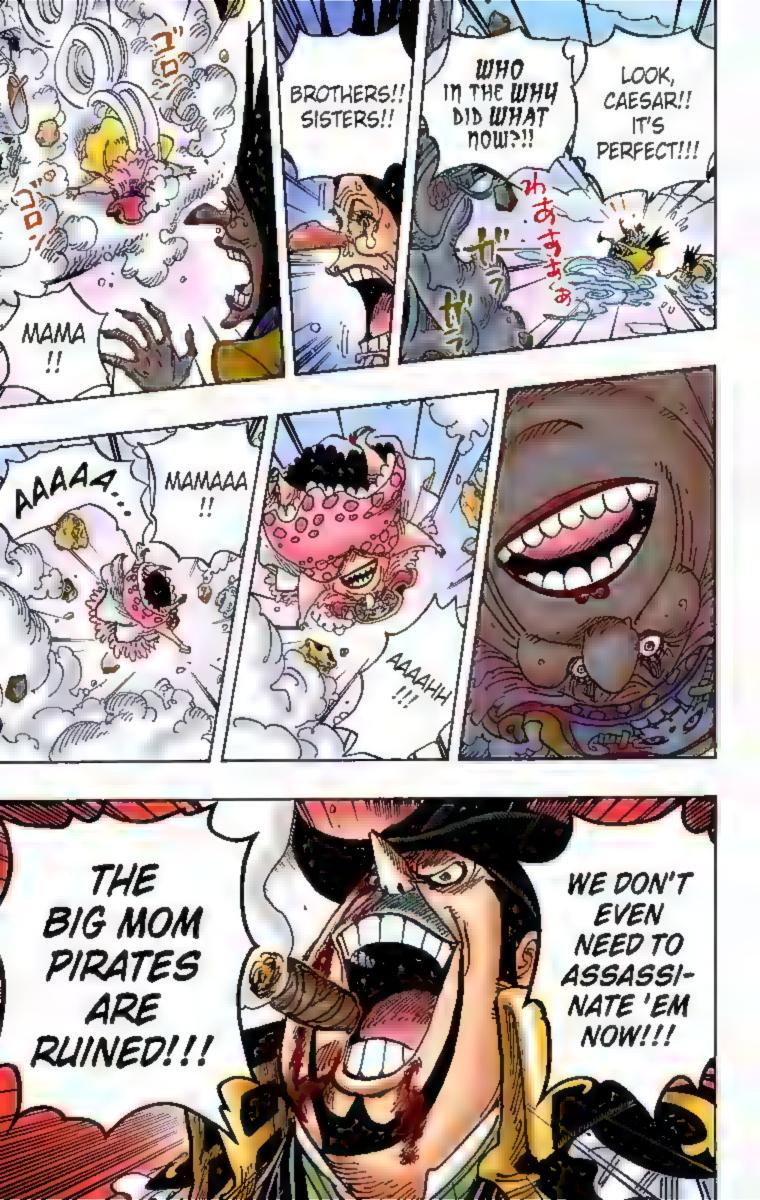












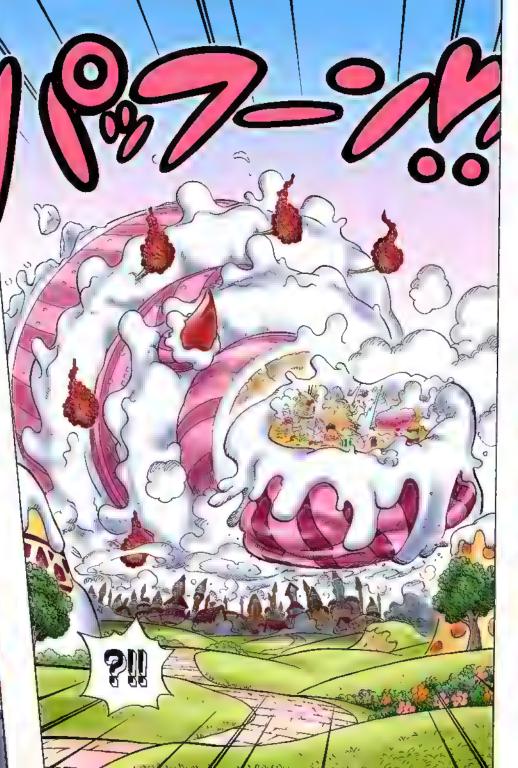












































SBS Question Corner (Yukari Kawakami, Tochigi

Q: Hiya, Odacchi! After that scene in Chapter 858 when Luffy and Brook fixed their teeth by drinking milk, I was wondering: do all of the Straw Hats repair their teeth with milk?

--Makizo

- A: They sure do. *Please visit the dentist, Boys and Girls. Luffy and his friends are weird.
- Q: What is the name of Red-Haired Shanks's sword?

--Kooshi

- A: Apparently it's called "Griffon." We've known Shanks ever since the very first chapter, but how does he actually fight?
- Q: Hello, Mr. Oda!! Vinsmoke Judge and Sanji both have blond hair. So does that mean the other four

Vinsmoke children dyed their hair when they were young? Or is it a "bloodline elements" thing?

A: This question came from overseas. It's strange that the siblings

all have different-colored hair, isn't it? But it seems you already figured out the answer. This was due to the Bloodline

element manipulation. Because it didn't work on Sanji, he was the one who ended up with the same hair as his parents.

- Q: I still love Pudding, even after I found out about her true nature.
 - --Cuteness Is Everything
- So you've chosen the path of thorns. A: Witness the tragic fate of man.







--Kunlun Pretzel



Chapter 873: RECIPE FOR DISASTER



THE SAGA OF THE SELF-PROCLAIMED STRAW HAT FLEET, VOL. 9, BARTOLOMEO: "WE'RE OFFERING ALL CITIZENS A HALF-OFF SALE ON STICKERS, SO ACT NOW AND...WHAT...?"







































Chapter 874: BE MY SERVANT























































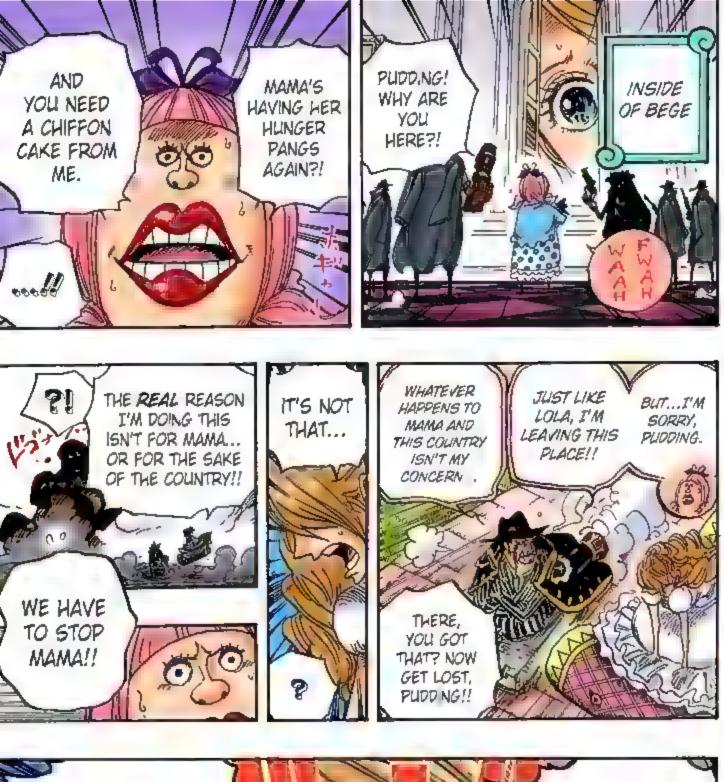




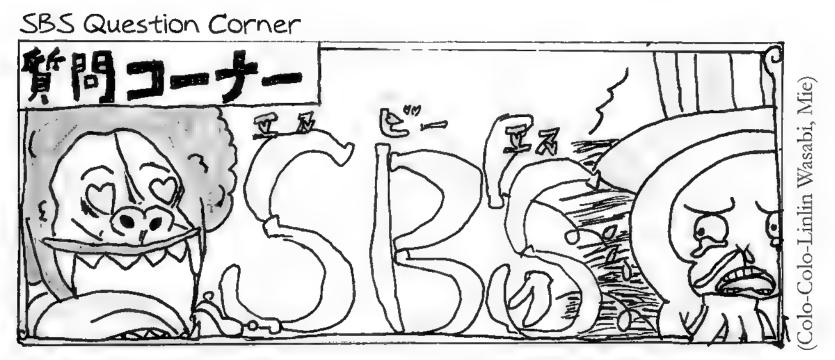












Q: Oda Sen...I mean, Odacchi! After reading Volume 86 I became a huge fan of Katakuri. But in Chapter 873, Daifuku (3rd son) refers to Katakuri (2nd son) as just "Katakuri," without the "Brother" honorific. Why did he do that? Are they just twins who don't look like each other? Why is Katakuri the only one who isn't a Minister? Tell me his age and height too!!

--Charlotte Yurie

A: Wow, that's a storm of Katakuri Questions! Very perceptive of you to suspect that Daifuku is his twin. As a matter of fact, they're 48-year-old triplets!





Wheat Island (Flour Town) Minister of Flour 2nd Son



C. Daifuku

Munchie Island (Beany-Bean Town) Minister of Beans 3rd Son **C.** Oven [16' 2"]



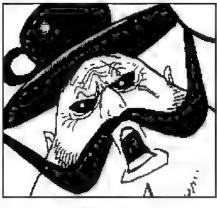
Bakery Island (Puffed Town) Minister of Baking 4th Son

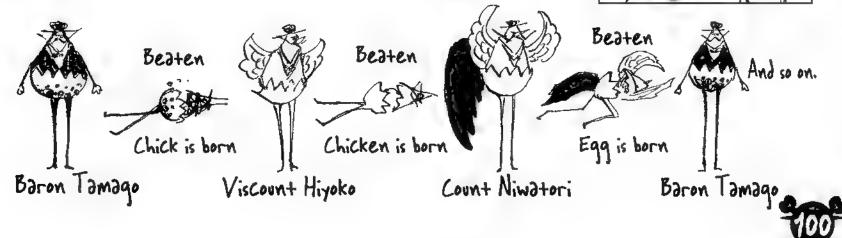
There are 34 ministers for 34 islands. All of them are Big Mom's children, naturally, and I have them all written down, But I'm currently debating whether I should put all that info out there or not. There's just a ton of Background info. And most of it is totally pointless. (laughs)

Q: So once Baron Tamago's Egg-Egg Fruit evolves him into Count Niwatori, how does he go back into egg mode? --Match and Takeshi

--Match and Takeshi

A: Like this. But which came first, the egg form or the chicken form? Nobody knows the answer.





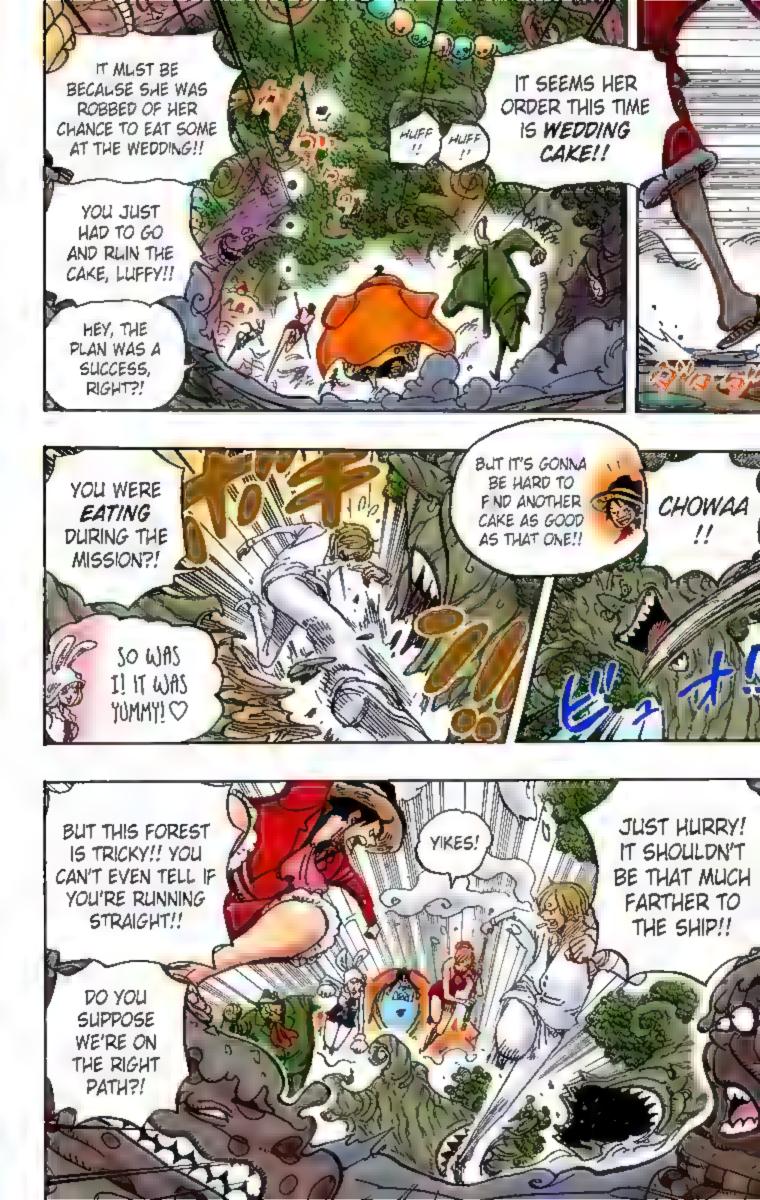
Chapter 875: A WOMAN'S HONOR



THE SAGA OF THE SELF-PROCLAIMED STRAW HAT FLEET, VOL. 10, BARTOLOMEO: "EMPEROR OF THE SEA?! SO WHAT?!!"































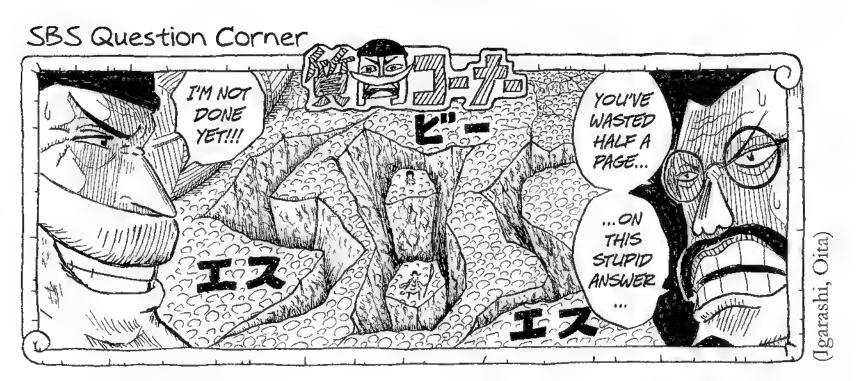












Q: Odacchi!! Hey!! So, I've got a request for you. Swap the genders of Kizaru, Fujitora, Akainu and Aokiji!! Can you do that for me?

A:

--Ouchan

- Sure. Regret your foolishness!! My ... absolute MARINE motto is... Will you antilike and 2ging! Follow 2+ +he lce speed of Nails ligh+? П Are my lash extensions on Fleek!
- Hello, Mr. Oda! On the cover illustration of Chapter 874, Ace and Sabo look Q: angry. What happened between them? I noticed that Shanks is laughing...

--Chisaki Sakuragi

A: Let's listen in for a bit, then. Ace: "Hey, Mr. Red-Hair! Allow me to apologize for my little brother and thank you for everything you've done for him!!" Sabo: "My name is Sabo. A pleasure. I'm also Luffy's Brother! I must insist on showing my appreciation. Thank you so much. I hope we can count on your continued generosity ... " Shanks: "Ha ha ha! Knock it off, you guys! | get it. | get it. Come here and share a drink with me!!"



From what I recall, Ace got a few lessons on good manners from A: Makino ages ago, so that he could thank Shanks properly when the time came.



Chapter 876: PUDDING COINCIDENTALLY APPEARS!!



THE SAGA OF THE SELF-PROCLAIMED STRAW HAT FLEET, VOL. 11, SAI: "DON SAI OF THE HAPPOSUI ARMY RETURNS"











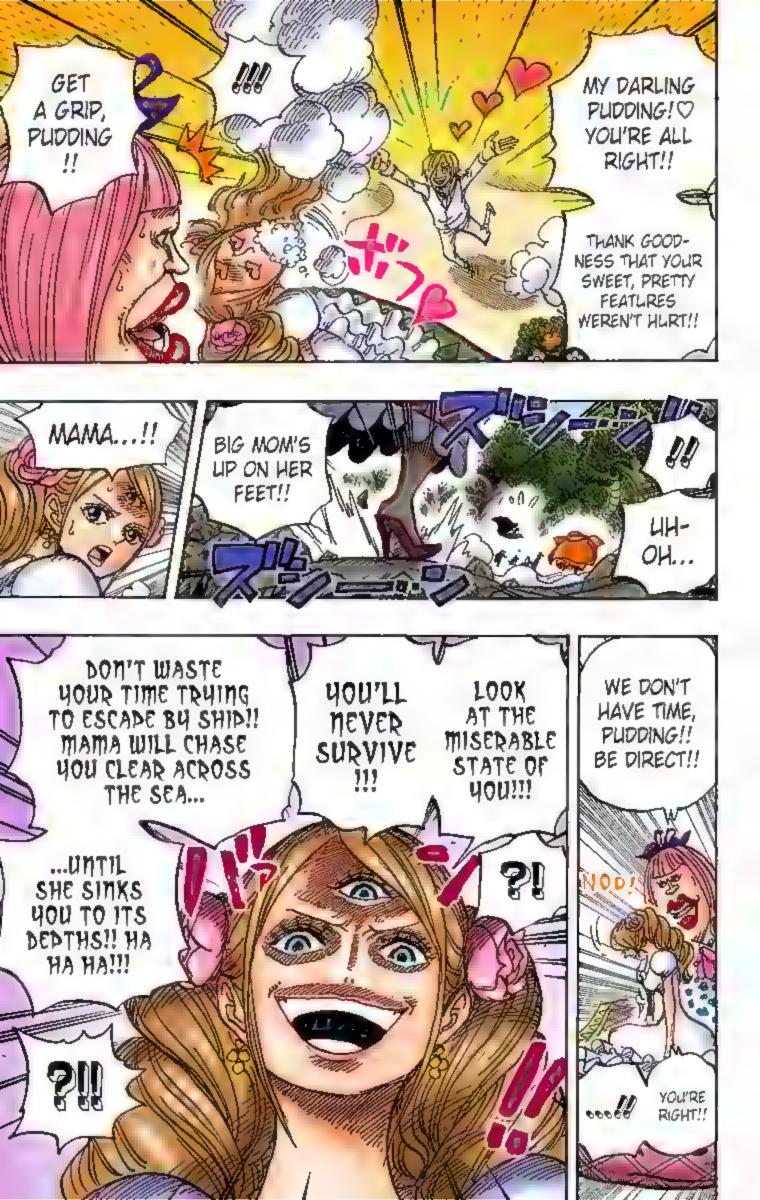








































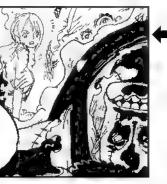
Q: Hello, Oda Sensei. In Chapter 852, there's a scene where Jimbei saves Luffy and Nami. In the process, Nami's clothes get tattered. But on the next page, she's changed outfits! So does that mean that on the previous page, that's Nami rustling up some clothes in the background?! How did she do that?! Tell us, Odacchi!

--Help With My Summer Vacation Homework

A: Yes, she's changing. Can't wear those burned-up tatters.

You can see her rustling here.





Now look at the previous panel. Nami's noticed something: the clothes of the defeated soldier.







So she rustles in the corner, then shows up wearing some Baggy new clothes. She's trying to wear clothes from a much larger soldier.

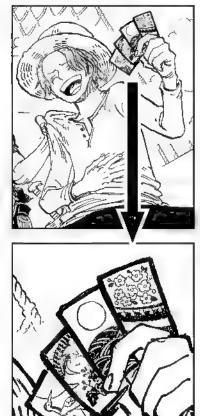
She's a looter.

Q: I was looking closely at the *hanafuda* cards Shanks is holding on the cover of Chapter 862...and that hand is called the "Four Lights"!

Like the Four Emperors!!

--Kamiki-kun

A: Wow, I'm amazed that you noticed that! That's right; there's a hand in hanafuda called the "Four Lights." In Japanese it's pronounced very similar to "Four Emperors," which would seem to portend Shanks' future status as one of those Emperors. Very well done.





Chapter 877: BITTERSWEET



THE SAGA OF THE SELF-PROCLAIMED STRAW HAT FLEET, VOL. 12, SAI: OOKLICIA: "I WAS THINKING ABOUT THE DATE OF OUR WEDDING..." SAI: "SO, OOKLICIA, ABOUT THAT..."





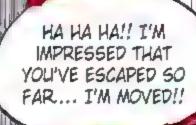


















int























Chapter 878: COMMANDER PEDRO OF THE MINK GUARDIANS













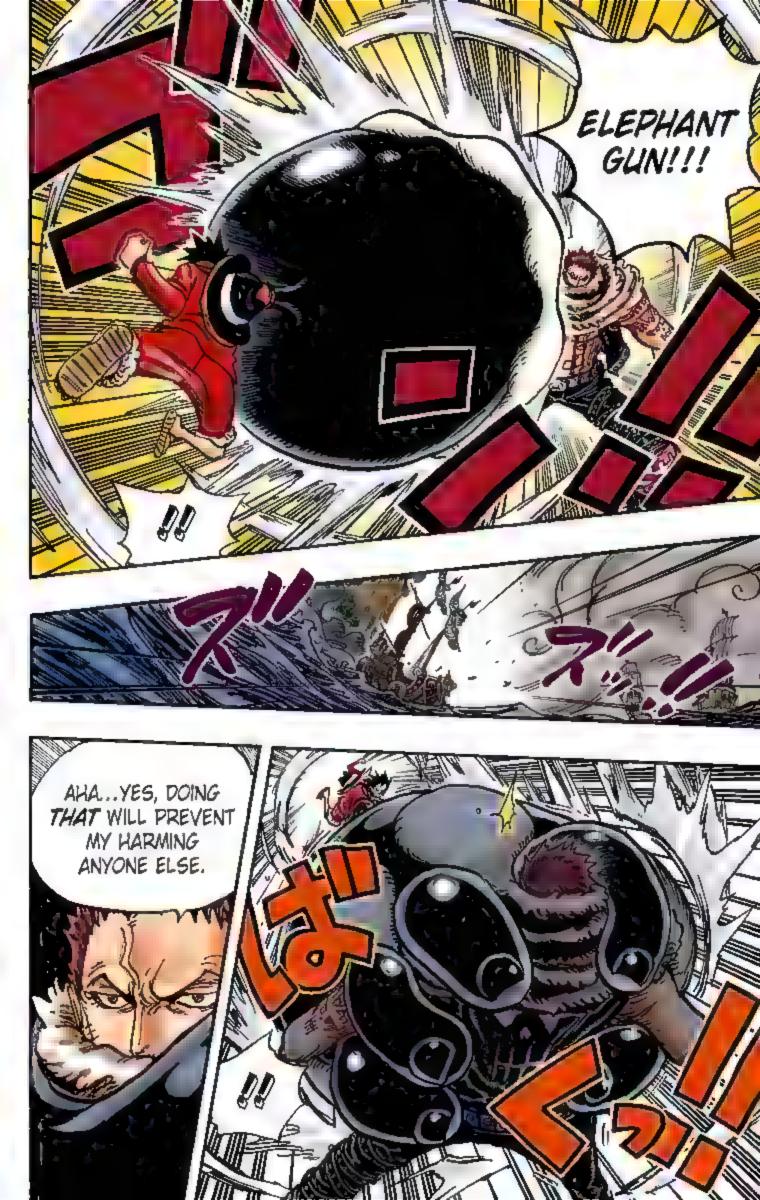


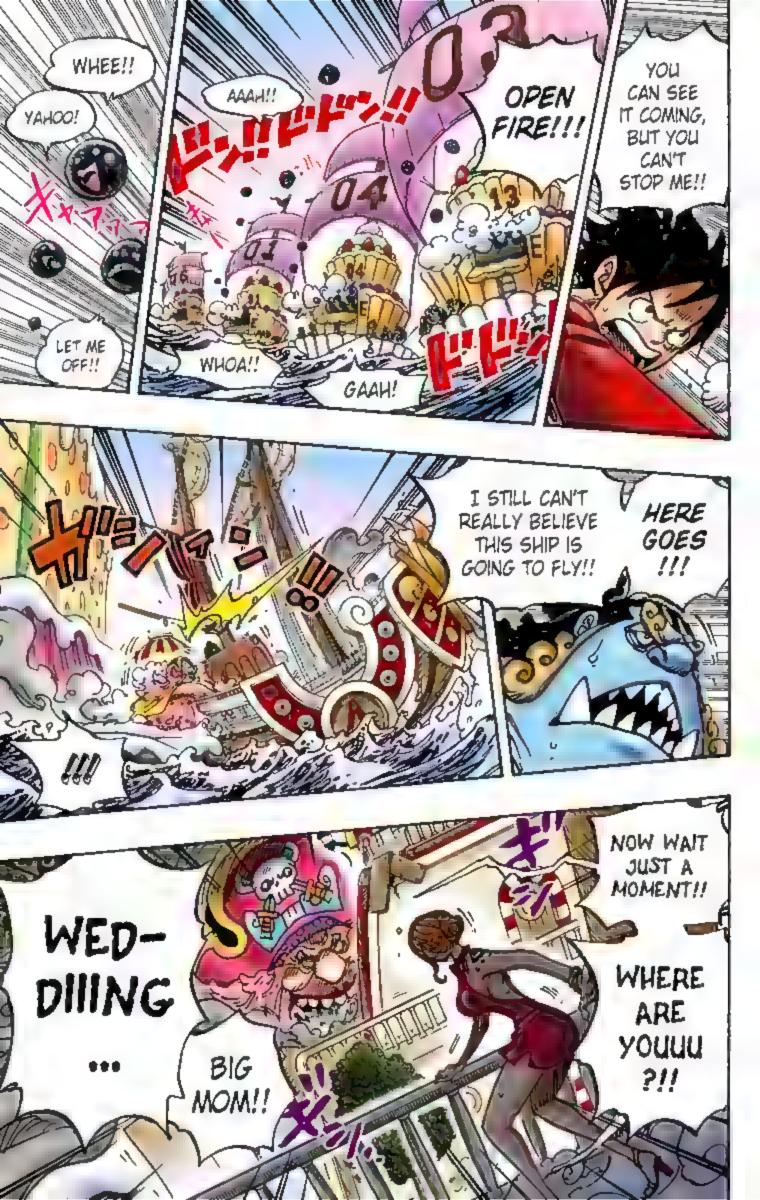








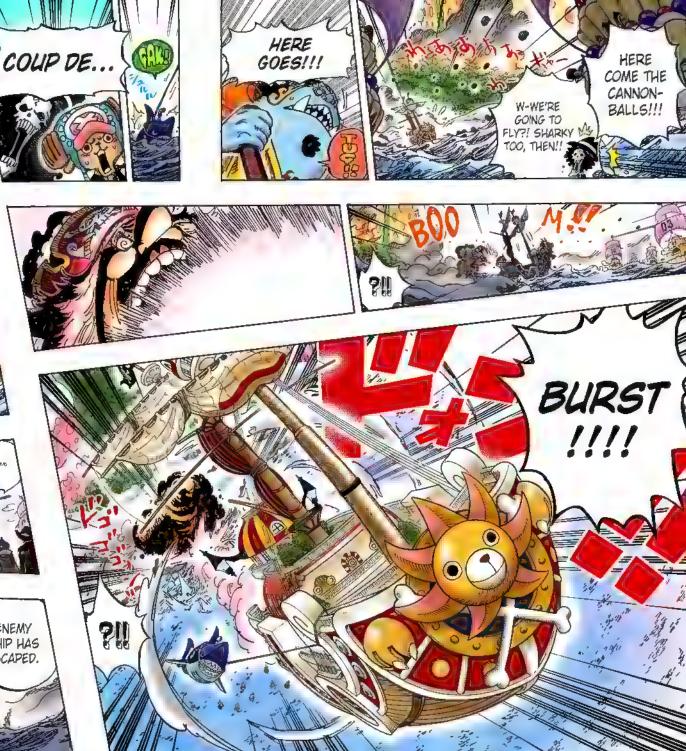






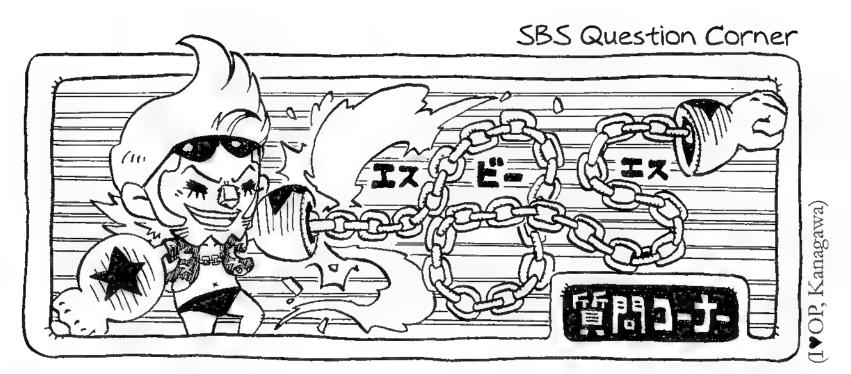












Q: Hiya, Odacchi!☆ My birthday is May 24, but there are no characters who share it! (cries) So if you don't mind, I'd like to suggest (5) Go-han wa (2) Ninjin (4) Shi-rousagi ("The white bunny whose food is carrots") for Carrot's birthday! How about that? --Ryo



A: Whaaaat?! 3 Okay. I find your reasoning very cute.

Q: Hello. Let's keep on filling up that birthday calendar!



Rebecca: [B looks like 8] is the hidden [*maboro-shi*(4)] princess \rightarrow August 4

Scarlet: Scarle-to [10] is Rebecca [2 C's] mother [haha(8)] \rightarrow October 28

How about those? --Shin

A: Wait, wait, wait... Okay, cool.

I have an announcement! There's no way we can display all the Birthday suggestion letters here, so I think we're going to reveal them on the internet now. That way, we'll be able to properly attribute all your pen names as we fill in the Birthday calendar on One-piece.com. Has your Birthday Been filled in yet? You can check it out on the home page for the series (*Only in Japanese). As always, you can still submit ideas through the SBS.

Q: You wrote that both Kid and Killer hate curry udon noodles. What happened to them in the past...??

--Karin

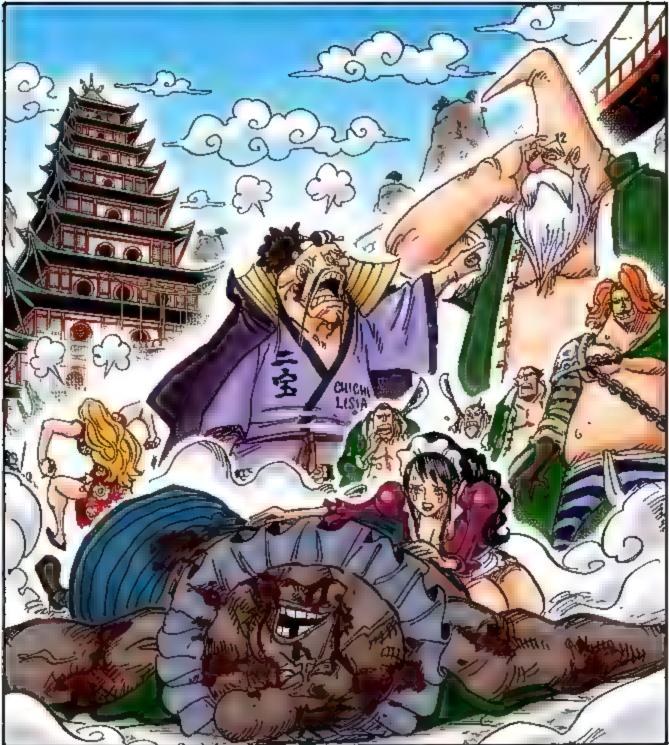
A: When they were young, they both experienced their first crush on a girl named Broth Splatterina. The trio were having thick udon noodles in curry-flavored soup for lunch one day, until they looked up and saw that their dear Splatterina was simply covered in brown sauce. When they laughed at the sight of her, she beat them both up and never spoke to them again. Ahhh, the Bittersweet memories of youth. That's all! See you next volume!!







Chapter 879: BIG MOM'S SWEET 3 GENERAL, KATAKURI



THE SAGA OF THE SELF-PROCLAIMED STRAW HAT FLEET, VOL. 13, SAI: "A PRICE TO PAY FOR BETROTHAL ANNULMENT"





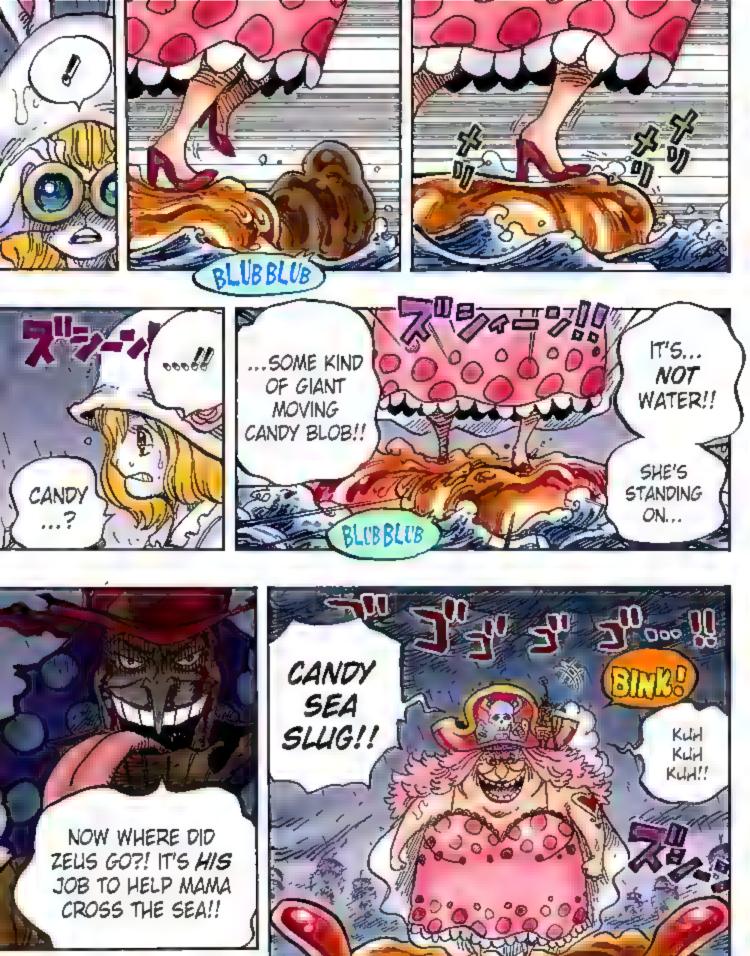
















































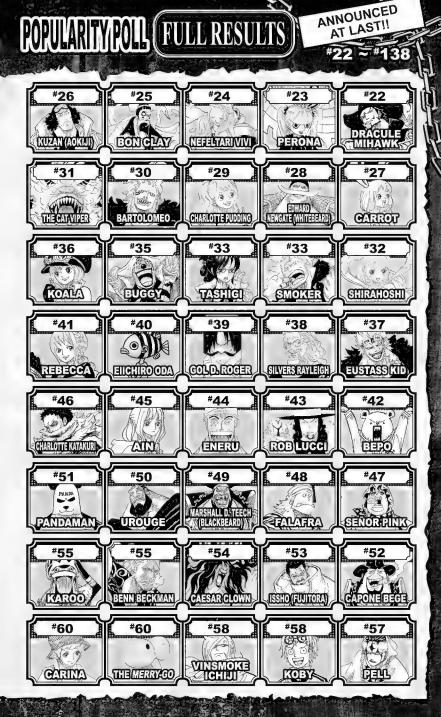




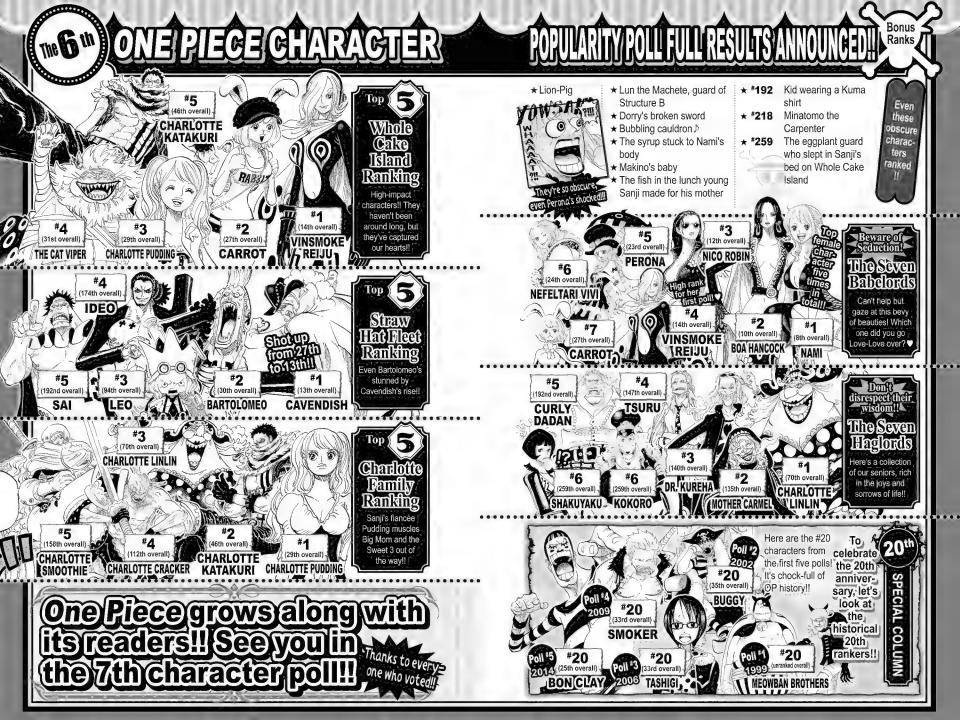


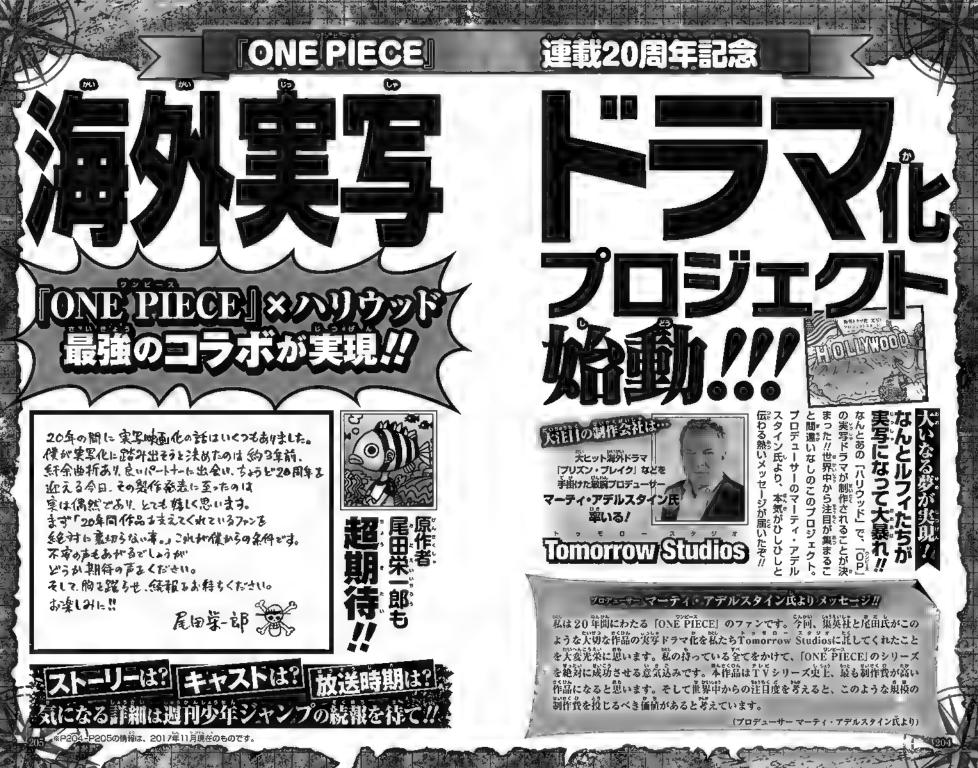
ME 61 ONE PIECE CHARACTER





Next up, some side rankings!! What will we learn?!







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